



NOTICE OF REVISION (NOR)		1. DATE (YYMMDD) 890527		Form Approved OMB No. 0704-0188	
THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED.					
<small>Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.</small>					
PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.					
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE	
a. TYPED NAME (First, Middle Initial, Last) Nancy Waltman		Cdr. SBCCOM ATTN: AMSSB-REN-SS APG-EA, MD 21010-5424		81361	
				7. CAGE CODE 81361	
9. TITLE OF DOCUMENT COUPLING, INTERNAL		10. REVISION LETTER		6. NOR NO. 0002	
		a. CURRENT		8. DOCUMENT NO. P5-1-3024	
		b. NEW		11. ECP NO. 0031E017	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES MASK, Chemical-Biological, Protective, M40A1/M42A2					
13. DESCRIPTION OF REVISION					
THIS IS AN INITIAL RELEASE OF SPI P5-1-3024					
INITIAL RELEASE SPI IS ATTACHED					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X one)		(1) Existing document supplemented by this NOR may be used in manufacture.			
<input checked="" type="checkbox"/>		(2) Revised document must be received before manufacturer may incorporate this change.			
		(3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSSB-PM-RNN-M			c. TYPED NAME (First, Middle Initial, Last) Malcolm D. Goodman		
d. TITLE Configuration Manager, M40/M42		e. SIGNATURE 		f. DATE SIGNED (YYMMDD) 21 Jun 1999	
15. a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYMMDD)	

PAN: Y73-0118
ECP#: 0031E017

NOR NO.: -0002
Continuation Sheet 2 of 2

SPECIAL PACKAGING INSTRUCTION(SPI) (A)							NATIONAL STOCK NUMBER 4240-01-462-0045
NOMENCLATURE COUPLING, INTERNAL					UI PG (B)	QUP 1 (B)	SPI NUMBER (PN) P5-1-3024
Cleaning & Drying shall be in accordance with Para 5.2.1 of MIL-STD-2073-1C							
UNIT PACK LEVEL A REQUIREMENTS (MIL-STD 2073-1 Method 1 or 33)	STEPS	DRAWING OR SPECIFICATION	STYLE	TYPE	GRADE	CLASS	SIZE AND REMARKS (INCHES)
Container	(C) 1	MIL-B-117	1 or 2	I		B or C	3 x 3
Closure	2						Heat Seal
<input checked="" type="checkbox"/> Level B (Method 1) <input type="checkbox"/> See Note <input checked="" type="checkbox"/> In accordance with MIL-STD-2073-1							
INTERMEDIATE PACKAGING AND PACKING <input checked="" type="checkbox"/> In accordance with MIL-STD-2073-1 <input type="checkbox"/> As specified hereon.				MARKING <input checked="" type="checkbox"/> In accordance with MIL-STD-2073-1 <input type="checkbox"/> As specified hereon.			
QUALITY PERFORMANCE and TESTING REQUIREMENTS <input checked="" type="checkbox"/> In accordance with MIL-STD-2073-1, Appendices F & G <input type="checkbox"/> As specified hereon.							
Unless otherwise specified, materials shall be minimum size in accordance with MIL-STD-2073-1. Tolerances shall be in accordance with material specifications.							
UNIT PACK LOGISTICS DATA (Weights and Sizes Approximate)							
LEVEL	UNIT PACK QUANTITY	UNIT PACK WEIGHT	UNIT PACK CUBE	UNIT PACK SIZE (EXTERIOR) FEET			
A	1 (B)	.03 lbs.	.001 cu. ft.	.31 X .28 X .01			
B	1						
REMARKS/ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.							
<p>(A) - This SPI is not applicable for Interplant shipments. Packaging and marking for interplant shipment is for supplies and materials that do not directly enter the military supply system. Typical interplant shipments are shipments from a vendor to a subcontractor or a prime contractor, or between contractors and subcontractors, or from a vendor or contractor to a military arsenal, plant, or other activity for evaluation, immediate use, or further processing as specified in the applicable contract.</p> <p>(B) - Unit of issue is package, consisting of five each couplings per unit pack bag. Unit Pack Quantity is one package.</p> <p>(C) - Place five couplings side by side into specified bag (step 1) and close (step 2).</p>							
ITEM DATA (APPROX) ITEM CODE 162, 191 ITEM SIZE - 1 1/4 x 1/2 x 1/4 In (five items) ITEM WEIGHT - .02 lbs (combined)		Original Preparer: nj waltman/JUNE 99 Revised by: SBCCOM 81361 AMSSB-REN-SS PAGE NUMBER 1 NUMBER OF PAGES 1 APPROVAL REVISION DATE					

NOTICE OF REVISION (NOR)				1. DATE (YYMMDD) 990408		Form Approved OMB No 0704-0188	
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		3. DODAAC WS2H09					
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) JOHN J. DUNLAP		b. ADDRESS (Street, City, State Zip Code) ILC MANUFACTURED PRODUCTS DIV. TWO MOONWALKER ROAD FREDERICA, DE 19946-2088		5. CAGE CODE 09JX4		6. NOR NO. -0001	
				7. CAGE CODE 81361		8. DOCUMENT NO. 5-1-3024	
9. TITLE OF DOCUMENT INTERNAL DRINK TUBE COUPLING ASSEMBLY				10. REVISION LETTER - a. CURRENT - b. NEW		11. ECP NO. 0031E017	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES MASK. CHEMICAL-BIOLOGICAL, PROTECTIVE M40A1							
13. DESCRIPTION OF REVISION THIS CHANGE AGAINST DRAWING 5-1-3024 REV. IR WITH NO OUTSTANDING NOR'S. (1) ZONE C-3 FROM: .133 + .006 TO: .136 + .003 (2) ZONE C-1 FROM: .094 ± .002 HEX TO: .096 ± .002 HEX (SEE NOTE 7) (3) ADD NOTE 7: RADIUS .005 + .005 ON HEX CORNERS. (4) Add the following note: 8. UNLESS OTHERWISE INSTRUCTED, WHEN PACKAGING THIS PART FOR DELIVERY TO THE GOVERNMENT AS A CONTRACT LINE ITEM, USE SPI P5-1-3024.							
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d. TITLE Configuration Manager, M40/M42		e. SIGNATURE 			f. DATE SIGNED (YYMMDD) 21 Jun 1999		
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